MARTINDALE
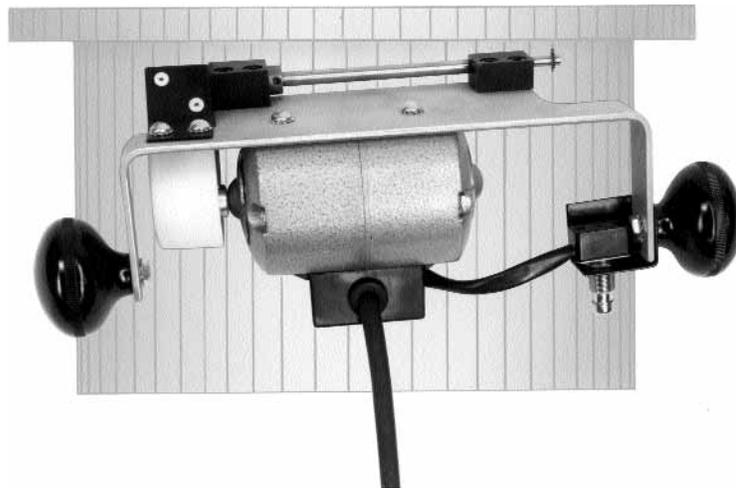
CLOSE-CUT UNDERCUTTER INSTRUCTIONS

OPERATION:

(1) Select a High-Speed Steel or Carbide Mica Saw that is .003/.004 wider than the mica to be undercut. Use 3/8" O.D. saws for normal undercutting and 7/16" saws when a deeper slot is necessary. Larger saws will overload the tool.

(2) Install the selected saw on the saw arbor with the bottom teeth pointing toward the operator. (Clockwise rotation when facing saw.) Note that the saw retaining screw has Left-Hand threads.

(3) Always wear a dust mask and face shield while undercutting.

(4) The On-Off switch is operated with the right thumb. To undercut; starting at the riser rest the oilite spindle block on the commutator with the saw lined up above the mica. By raising the left handle the saw gently rocks into the mica. The Close-Cut is then pulled toward the operator.

MAINTENANCE

(1) After use, blow dust out of the motor and off the outside of the undercutter with a low pressure air hose.

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PARTS LIST

Quantity	Description	Part No.
1	Frame	CCUC461
1	Bracket, Switch	CCUC462
1	Screw, Saw Retaining	CCUC463A
1	Block, Saw Spindle	CCUC464A
2	Screw, 10-32 x 3/8", Hollow Hd., Cap	CCUC4651
1	Spindle, Saw	CCUC465A
2	Bearing (Front), Needle	CCUCB34
1	Block, Spindle Pulley	CCUC469A
2	Bearing (Rear), Needle	CCUCB44
1	Pulley, 1-3/8" x 1/4"	CCUC18XLB037
1	Belt	CCUC80XL025
1	Pulley, 1-1/8" x 1/4"	CCUC14XLB037
1	Motor, 1/10 HP	CCUC4654
6	Screw, 10-32 x 1/4", Machine, Rd.Hd.	CCUC4652
1	Case, Switch	CCUC4653
1	Switch, Push Button	CCUC4620
1	Grommet	CCUCG1035
1	Cord, Drop, 11 FT.; With Plug	
2	Knob	CCUC65
2	Screw, 1/4-20 x 1/2", Hex. Hd., Cap	
2	Washer, Lock, 1/4"	
1	Guard Assembly, Belt	CCUC4610A
1	Case, Carrying	CASE104