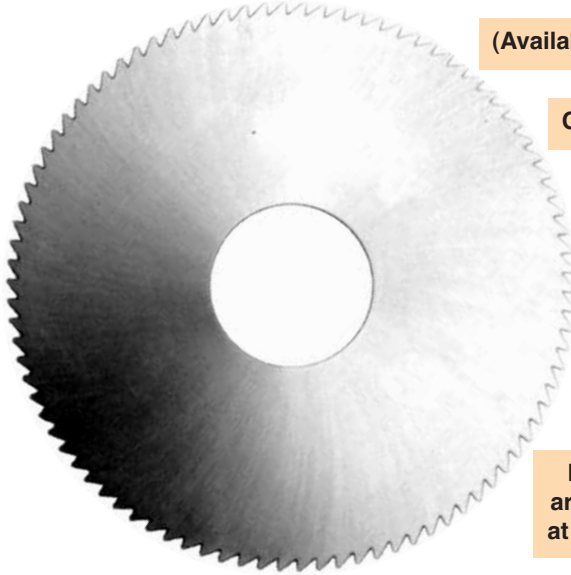


CARBIDE CUT-OFF SAWS



(Available in High-Speed Steel, upon request.)

C-2 Carbide

These saws are used for Rotary Cut-Off applications. The saws are made from C-2 Micro Grain Carbide and are produced to very close tolerances.

Hollow Ground For Side Clearance

Rake Angle of Teeth: 5°

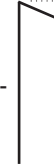
Keyways are optional at extra cost

STOCK SAWS					
O.D.	3"	3-1/2"	4"	4-1/4"	
Hole	1"	1"	1"	1"	
No. of Teeth	90, 120	90, 120	90, 120	90, 120	
Thickness					
.064"	XSAD064	XSAK064	XSAE064	XSAD064	
.045"	XSAD045	XSAK045	XSAE045	XSAD045	
.032"	XSAD032	XSAK032	XSAE032	XSAD032	

(ADD TO CATALOG NUMBER WHEN ORDERING: NO. OF TEETH, HIGH SIDE OF SHEAR ANGLE (R or L), AND DEGREE OF ANGLE.)

Tolerances: O.D. ±.005; Thickness ±.0005; I.D. +.001 -.000
Closer tolerances available at additional cost.

5 - 10° Cut-Off Angle (specify angle desired)



5 - 10° Cut-Off Angle (specify angle desired)

High Side Right, Top Teeth Coming (Regular)

- OR -

High Side Left, Top Teeth Coming (Reverse)

COATING SERVICE

TiN, TiCN and other surface coatings are available. Prices on application.

RESHARPENING SERVICE

Complete resharpening service is available. Prices on application.

SUPPORT WASHERS

Flanged Edge



M-2 High-Speed Steel

Precision Ground

Hardened

All saws, but especially those which are relatively thin, should be supported with as large as possible diameter flange support washers.

These side support washers distribute the clamping force evenly, provide additional stability, and lessen the chance for deflection in thinner blades.

Size			
O.D.	Thickness	I.D.	Catalog Number
2"	1/8"	1"	OWASH218K
3"	1/8"	1"	OWASH318K
3"	3/16"	1"	OWASH3316K



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